

First Version, Thin steel Spacer & Spring one piece, 2 variations

Variation 1 (1964-1965)1

Blade Stamp: **Horizontal**, BUCK, Right hand, 440C steel, thin.

Blade/Butt rivets: Visible on left side of bolsters only.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, no head.

Sheath: Thin leather, black or tan. A

Packaging: 2 piece yellow box about 1 ½" high-(3), Guarantee Registration/Remember card with Federal Blvd. address-(3)(2 types seen), Use and Care leaflet with Federal Blvd. address-(1), rice paper guarantee slip-(1), white tissue-(2), tips on care card-(1), knife sharpening card-(1).

Variation 2 (pre 1967)2

Stamp: **Horizontal**, BUCK, etched, Right hand, 440C steel, thin.

Blade/Butt rivets: Visible on left side of bolsters only.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, no head.

Sheath: Thin leather, black. A

Packaging: 2 piece yellow box about 1 ½" high-(0), Guarantee Registration/Remember card with Federal Blvd. address-(0)(2 types seen), rice paper guarantee slip-(0), white tissue-(0), tips on care card-(0), knife sharpening card-(0).

Second Version, Fiber Spacer, Spring in rocker design, 3 variations

Variation 1 (pre 1967)3

Stamp: **Horizontal**, BUCK, Left hand, 440C steel.

Blade/Butt rivets: Visible on left side of bolsters only.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, no head.

Sheath: Thin leather, black. A

Packaging: 2 piece yellow box about 1 ½" high-(0), Guarantee Registration/Remember card with Federal Blvd. address-(0)(2 types seen), rice paper guarantee slip-(0), white tissue-(0), tips on care card-(0), knife sharpening card-(0).

Variation 2 (pre 1967)4

Stamp: **Horizontal**, BUCK, Left hand, 440C steel.

Butt rivets: Visible on left side of rear bolsters only.

Blade rivet: Visible on both sides of front bolsters.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, no head.

Sheath: Leather, black. A

Packaging: 2 piece yellow box about 1 ½" high-(0), Guarantee Registration/Remember card with Federal Blvd. address-(0)(2 types seen), rice paper guarantee slip-(0), white tissue-(0), tips on care card-(0), knife sharpening card-(0).

Variation 3 (1967)5

Stamp: **Horizontal**, BUCK **dot**, Left hand, 440C steel.

Butt rivets: Visible on left side of rear bolsters only.

Blade rivet: Visible on both sides of front bolsters.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, no head.

Sheath: Leather, black. A

Packaging: 2 piece yellow box about 1 ½" high-(0), Guarantee Registration/Remember card with Federal Blvd. address-(0)(2 types seen), rice paper Guarantee slip-(0), white tissue-(0), tips on care card-(0), knife sharpening card-(0).

Third Version, Integral Brass Spacer/Spring holder, 9 variations

Variation 1 (1967)6

Stamp: BUCK **dot**, Inverted, Left hand, 440C steel.

Butt rivets: Visible on left side of rear bolsters only.

Blade rivet: Visible on both sides of front bolsters.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, no head.

Sheath: Leather, black. A or B.

Packaging: 2 piece yellow box about 1 ½" high-(2), Guarantee Registration/Remember card with Federal Blvd. address-(1)(2 types seen), rice paper guarantee slip-(2), white tissue-(2), tips on care card-(2), knife sharpening card-(2).

Variation 2 (1967)7

Stamp: BUCK, Inverted, Left hand, 440C steel.

Butt rivets: 2 visible on left side of rear bolsters only.

Blade rivet: Visible on both sides of front bolsters.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, no head.

Sheath: Leather, black. A or B.

Packaging: 2 piece yellow box. **

Variation 3 (1967)8

Stamp: BUCK, u.s.a., Inverted, Left hand, 440C steel.

Butt rivets: 2 visible on left side of rear bolsters only.

Blade rivet: Visible on both sides of front bolsters.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, no head.

Sheath: Leather, black. B or C.

Packaging: 2 piece yellow box about 2" high-(1), about 1 ½" high-(1), "Attention" leaflet orange-(1), knife sharpening card-(1), Guarantee Registration/Remember card with Federal Blvd. address-(1)(2 types seen), Use and Care leaflet with Federal Blvd. address-(1), Navy exchng sales slip date 12/1/67, Al Buck note-(1).

Variation 4 (1968-1970)9

Stamp: BUCK, u.s.a., Inverted, Left hand, 440C steel.

Butt rivets: Visible on left side of rear bolsters only.

Blade rivet: Visible on both sides of front bolsters.

Inlay rivets: None.

Rocker rivet: Brass, no head.

Sheath: Leather, black. B or C.

Packaging: 2 piece yellow box about 2" high. **

[Variation 5 \(1968-1970\)10](#)

Stamp: BUCK, u.s.a., Inverted, Left hand, 440C steel.

Butt rivets: 3 visible on left side of rear bolster 1 visible on right side.

Blade rivet: Visible on both sides of front bolsters.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, no head.

Sheath: Leather, black. B or C.

Packaging: 2 piece yellow box about 2" high. **

[Variation 6 \(1968-1970\)11](#)

Stamp: BUCK, u.s.a., Inverted, Left hand, 440C steel.

Butt rivets: 1 visible on left side of rear bolster, 1 on right side.

Blade rivet: Visible on both sides of front bolsters.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, no head.

Sheath: Leather, black. B or C.

Packaging: 2 piece yellow box about 2" high. **

[Variation 7 \(1968-1970\)12](#)

Stamp: BUCK, u.s.a., Inverted, Left hand, 440C steel.

Butt rivets: 1 visible on left side of rear bolster, 1 on right side.

Blade rivet: Visible on both sides of front bolsters.

Inlay rivets: 2 standard sized.

Rocker rivet: Brass, no head.

Sheath: Leather, black. B or C.

Packaging: 2 piece yellow box about 2" high. **

[Variation 8 \(1968-1970\)13](#)

Stamp: BUCK, u.s.a., Inverted, Left hand, 440C steel.

Butt rivets: 2 visible on both sides of bolsters.

Blade rivet: Visible on both sides of front bolsters.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, maybe headed.

Sheath: Leather, black. B or C.

Packaging: 2 piece yellow box about 2" high. **

[Variation 9 \(1968-1970\)14](#)

Stamp: BUCK, u.s.a., Inverted, Right hand, 440C steel.

Blade/Butt rivets: Visible on both sides of bolsters, 2 rear, 1 front.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, maybe headed.

Sheath: Leather, black. B or C.

Packaging: 2 piece yellow box about 2" high-(1), Use and Care leaflet undated-(1), "Attention" leaflet orange-(1), **

Forth Version, Brass Spacer/Spring holder separate piece, 2 variations

Variation 1 (1970-1972)15

Stamp: BUCK, U.S.A., Inverted, Left hand, 440C steel.

Blade/Butt rivets: Visible on both sides of bolsters, 2 rear, 1 front.

Inlay rivets: 2 (tiny) or 2 small headed.

Rocker rivet: Brass, maybe headed.

Sheath: Black leather. C.

Packaging: 2 piece yellow box about 2" high-(1), Use and Care leaflet undated-(1) **

Variation 2 (1970-1972)16

Stamp: BUCK, U.S.A., Inverted, Left hand, 440C steel.

Blade/Butt rivets: Visible on both sides of bolsters, 2 rear, 1 front.

Inlay rivets: 2 (tiny) or 2 small headed.

Rocker rivet: Stainless, headed.

Sheath: Black leather. C.

Packaging: 2 piece yellow box about 2" high, Use and Care leaflet. **

Fifth Version, Stainless Spacer/Spring holder separate piece, 7 variations

Variation 1 (1970-1972)17

Stamp: BUCK, U.S.A., Inverted, Left hand, 440C steel.

Blade/Butt rivets: Visible on both sides of bolsters, 2 rear, 1 front.

Inlay rivets: 2 (tiny)

Rocker rivet: Brass, stainless?

Sheath: Black leather. C.

Packaging: 2 piece yellow box about 2" high, Use and Care leaflet. **

Variation 2 (1972)18

Stamp: BUCK, 110, U.S.A., Inverted, Left hand, 440C steel.

Blade/Butt rivets: Visible on both sides of bolsters, 2 rear, 1 front.

Inlay rivets: 2 (tiny)

Rocker rivet: Stainless, headed.

Sheath: Black leather. C.

Packaging: 2 piece yellow box about 2" high, Use and Care leaflet. **

Variation 3 (1972-1974)19

Stamp: BUCK, 110, U.S.A., left hand. Read with tip point up, 440C steel.

Blade/Butt rivets: Visible on both sides of bolsters, 2 rear, 1 front.

Inlay rivets: 2 (small headed)

Rocker rivet: Stainless, headed.

Sheath: Black leather. C.

Packaging: 2 piece yellow box about 2" high-(4), Use and Care leaflet dated- 4/4/72-(3), 1/73-(1), white tissue-(1), "Attention" leaflet orange-(3).

Variation 4 (1974)20

Stamp: BUCK, *110*, U.S.A., left hand. Read with tip point up, 440C steel.

Blade/Butt rivets: Visible on both sides of bolsters, 2 rear, 1 front.

Inlay rivets: 2 (small headed)

Rocker rivet: Stainless, headed.

Sheath: Black leather. C.

Packaging: 2 piece yellow box about 2" high-(1), Use and Care leaflet dated-1/73-(1), "Attention" leaflet orange-(1), Al Buck note-(1).

Variation 5 (1974-1980)21

Stamp: BUCK, *110*, U.S.A., left hand. Read with tip point up, 440C steel.

Blade/Butt rivets: Visible on both sides of bolsters, 2 rear, 1 front.

Inlay rivets: 4 (small headed)

Rocker rivet: Stainless, headed.

Sheath: Black leather. C.

Packaging: 2 piece yellow box about 2" high. **

Variation 6 (1974-1980)22

Stamp: BUCK, *110*, U.S.A., left hand. Read with tip point up, 440C steel.

Blade/Butt rivets: Visible on both sides of bolsters, 2 rear, 1 front.

Inlay rivets: 3 (small headed)

Rocker rivet: Stainless, headed.

Sheath: Black leather. C.

Packaging: 2 piece yellow box about 2" high-(4), Use and Care leaflet-dated 10/76-(4), "Attention" leaflet orange-(3), Al Buck note-(3).

Variation 7 (1974-1980)23

Stamp: BUCK, *110*, U.S.A., left hand. Read with tip point up, 440C steel.

Blade/Butt rivets: Visible on both sides of bolsters, 2 rear, 1 front.

Inlay rivets: 3 (large headed)

Rocker rivet: Stainless, headed.

Sheath: Black leather. C.

Packaging: "2 piece yellow box about 2" high-(2), Use and Care leaflet dated 4/77-(1), 10/76-(1), "Attention" leaflet orange-(2), white tissue-(1), Al Buck note-(1)", 1 piece yellow box about 2" high-(3), Use and Care leaflet dated 12/78-(1), Al Buck note-(2).

****Information incomplete. Not all details known at this time.**

Sheaths:

A. Angeles Souvenir—late 1962 to late 1967. Thin leather, BUCK on snap, no rivets, no model number.

B. Atcheson Leather—late 1967 to early 1969. Leather, BUCK on flap, Model #, tooling lines and dimple rivet on belt loop.

C. Buck leather shop—started early 1969.

1) Leather, BUCK on snap & flap, tooling lines on belt loop. Used maybe 2 years?

2) Leather, BUCK on snap and flap, plain belt loop, model # on back.

Knives with date code mark of 1994 (\) can be found with either Macassar ebony or Obiechee wood inlays. Obiechee is more prevalent though.

Blade steel was changed in 1992 from 425mod to 420hc.